

## METALpro Brake Back Stop Installation Instructions

1. Lay all three of the brake back stop pieces out. (Mounting Bracket, T-Slotted Bracket, Formed Brake Stop)
2. Using (2) of the 3/8" -16 x 1" bolts and (2) flat washers, fasten the Mounting Plate to the base of your brake. Your brake will need to be mounted to your machine before installing the brake back stop. (12-inch brake will use outside tabs to mount, 8-inch brake will use inside tabs to mount)
3. Mount T-Slotted Bracket to the Mounting Bracket with (2) 3/8"-16 x 1", (2) Flat Washers and (2) 3/8" nuts. Tighten down with a 9/16" socket and open-end wrench. Ensure that the T-bracket is mounted on the top side of the Mounting bracket so the back stop can slide all the way to the face of the die.
4. Install Formed Back Stop with (1) 3/8"-16 x 1", (1) Flat Washer and (1) 3/8" nut. Leave loose to adjust. Tighten down to set stop distance.

