MP4000 **Ironworker**

USA MADE | DURABLE | AFFORDABLE

APPLICATIONS

All in one 'fabrication shop' with capabilities in:

- Punching
- Shearing
- Notching
- Bending
- Forming
- Pressing
- Pipe notching

BENEFITS

- The most cost effective 40 ton ironworker on the market
- Open work station allows for customization to fit your needs
- Plugs into standard 110V 20 amp outlet or generator
- Compact footprint
- 3 year warranty
- Simple, reliable and built to last

STANDARD FEATURES

- Punch capacity of 40 tons
- 3¾" throat depth
- 2" die holder, punch retaining nut and stripper
- Open work station
- Guarding complies with ANSI B11-8 standards
- Optional shears, brakes and custom tooling sold separately

SPECIFICATIONS – **Rated on 65,000 PSI Tensile**

Frame Dimensions

Width	24"
Height	58"
Length	30½"
Weight	395 pounds

Specs

Strokes per minute	10 (full downstroke)
Cycles per minute	5 (full downstroke + full return stroke)
Motor	110V AC single phase, 1½ horsepower
Capacity	40 tons
Throat Depth	3¾"
Punch	40 ton max capacity
Hydraulics	2900 PSI
Oil capacity	1.5 US gallons

Shear (optional/sold separately)

Flat bar	¼" x 6", ⅜" x 4"
Angle	¼"x 3"x 3"
Rod	¾"
Square	⅝"

Accessories

Brake	20 tons
Notcher	optional ½, ¾, 1,1¼, 1½, 2 inch sch. 40
Picket tool	optional ½, ⅝, ¾ inch
Pressing	custom tooling available

METALPRO MP4000

The MP4000 is a 40-ton Ironworker, powered by a 110V, single phase standard wall outlet or generator. Its compact, sturdy design boasts 40 tons of pressure at the punch station and 20 tons of pressure at the central workstation. This allows the user to punch a ¾" round hole through 1/2" mild steel (capable of larger holes through thinner mild steel). METALpro's footswitch design controls a hydraulic power system. The open work station allows for flexibility for metal fabricators to purchase accessories that best fit their needs.

This machine comes standard equipped with METALpro's punch station, ready to accept any size punch and die set or accessory to fit your needs. With an open central workstation this gives users the options to pick between any one of METALpro's 3 in 1 shears (6-inch, 8-inch, 12-inch) or brakes (8 inch or 12 inch). METALpro stands behind their machines with a three-year limited manufacturing warranty. All METALpro machines and accessories are proudly made in the USA and built to last.

METALpro

4715 136th Avenue, Hamilton, MI 49419
(262) 679-0504

metalprocorp.com

MADE IN USA
HAMILTON, MI